Safety Data Sheet
EPOJET / A
Safety Data Sheet dated: 01/22/2025 - version 6
Date of first edition: 03/07/2017

1: Identification

Product identifier

Mixture identification:

Trade name: EPOJET / A

Trade code: 9015611

Recommended use and restrictions on use

Recommended use: Epoxy resin for injection

Restrictions on use: Not available

Supplier's details

Company: MAPEI INC. (Canada)
2900 Francis-Hughes Avenue
H7L 3J5 - Laval - QC - CAN

Phone: 1-450-662-1212

Responsible: RDProductSafety@mapei.com

Emergency phone number

Emergency Number (USA/Canada) CHEMTREC 1(800) 424-9300 / 1(703) 527-3887

Emergency Transport CANUTEC (Canada) 1-613-996-6666

2. Hazard identification

Classification of the product

Skin irritation, Category 2	Causes skin irritation.
Serious eye damage, Category 1	Causes serious eye damage.
Skin Sensitization, Category 1	May cause an allergic skin reaction.
Acute (short-term) aquatic hazard - Category 2	Toxic to aquatic life
Chronic (long-term) aquatic hazard - Category 2	Toxic to aquatic life with long lasting effects.

Label elements

Hazard pictograms and Signal Word

Danger

Hazard statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements

P261	Avoid breathing mist/vapours/spray.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/clothing and eye/face protection.
P302+P352	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a doctor.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

P391 Collect spillage.

P501 Dispose of contents/container in accordance with applicable regulations.

Other hazards

None

Ingredient(s) with unknown acute toxicity

None

3. Composition/information on ingredients

Substances

Not Relevant

Mixtures

Hazardous components within the meaning of WHMIS 2015 and related classification:

List of components

Qty	Name	Ident. Numb.	Classification
25-50 %	bis-[4-(2,3-epoxipropoxi)phenyl]propane	CAS:1675-54-3, 25085-99-8 EC:216-823-5 Index:603-073-00-2	Skin Irrit. 2, H315; Skin Sens. 1, H317; Eye Irrit. 2A, H319; Aquatic Chronic 2, H411; Aquatic Acute 2, H401
25-50 %	formaldehyde, polymer with 2-(chloromethyl)oxirane and phenol;	CAS:9003-36-5 EC:701-263-0	Skin Irrit. 2, H315; Aquatic Chronic 2, H411; Skin Sens. 1, H317
25-50 %	1,4-bis(2,3-epoxypropoxy)butane; butanedioldiglycidyl ether	CAS:2425-79-8 EC:219-371-7 Index:603-072-00-7	Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Dam. 1, H318; Skin Sens. 1, H317; Aquatic Chronic 3, H412

The actual concentration of the components listed above is withheld as a trade secret.

4. First-aid measures

Description of necessary first-aid measures

In case of skin contact:

Immediately take off all contaminated clothing.

OBTAIN IMMEDIATE MEDICAL ATTENTION.

Remove contaminated clothing immediately and dispose of safely.

After contact with skin, wash immediately with soap and plenty of water.

If skin irritation or rash occurs: Get medical advice/attention.

In case of eyes contact:

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an opthalmologist immediately.

Protect uninjured eye.

Remove contact lenses, if present and easy to do. Continue rinsing.

In case of Ingestion:

Do not induce vomiting, get medical attention showing the SDS and the hazard label.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

Most important symptoms/effects, acute and delayed

Eye irritation

Eye damages

Skin Irritation

Erythema

Indication of immediate medical attention and special treatment needed, if necessary

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

Treatment:

(see paragraph 4.1)

5. Fire-fighting measures

Suitable and unsuitable extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO2).

Unsuitable extinguishing media:

None in particular.

Specific hazards arising from the hazardous product

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

Hazardous combustion products: Not available

Explosive properties: Not available

Oxidizing properties: Not available

Special protective equipment and precautions for fire-fighters

Use suitable breathing apparatus.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.

Limit leakages with earth or sand.

Methods and material for containment and cleaning up

Suitable material for taking up: absorbing material, organic, sand

Retain contaminated washing water and dispose it.

7. Handling and storage

Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

Contaminated clothing should be changed before entering eating areas.

Do not eat or drink while working.

Wash skin thoroughly after handling.

See also section 8 for recommended protective equipment.

Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

Storage temperature: Not available

8. Exposure controls/personal protection

Control parameters

Predicted No Effect Concentration (PNEC) values

formaldehyde, polymer with 2-(chloromethyl)oxirane and phenol; CAS: 9003-36-5	Exposure Route: Microorganisms in sewage treatments; PNEC Limit: 10 mg/l
	Exposure Route: Fresh Water; PNEC Limit: 0.003 mg/l
	Exposure Route: Freshwater sediments; PNEC Limit: 0.294 mg/kg
	Exposure Route: Marine water; PNEC Limit: 0.0003 mg/l
	Exposure Route: Marine water sediments; PNEC Limit: 0.0294 mg/kg
	Exposure Route: Soil; PNEC Limit: 0.237 mg/kg

Appropriate engineering controls

Not available

Individual protection measures, such as personal protective equipment (PPE)

Eye protection:

Use close fitting safety goggles, don't use eye lens.

Protection for skin:

Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:

Suitable materials for safety gloves; 29 CFR 1910.138 - ANSI/ISEA 105:

Polychloroprene - CR: thickness >=0,5mm; breakthrough time >=480min.

Nitrile rubber - NBR: thickness >=0,35mm; breakthrough time >=480min.

Butyl rubber - IIR: thickness >=0,5mm; breakthrough time >=480min.

Fluorinated rubber - FKM: thickness >=0,4mm; breakthrough time >=480min.

Use impervious gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Respiratory protection:

Respiratory protection must be used where exposure levels exceed workplace exposure limits. Refer to 29 CFR 1910.134 - CSA Z94.4 for information on selection and use of appropriate respiratory protection equipment.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state: Liquid

Appearance and colour: clear

Odour: characteristic

Odour threshold: No data available

pH: 7.00

Melting point / freezing point: No data available

Initial boiling point and boiling range: 100 °C (212 °F)

Flash point: 100 °C (212 °F)

Evaporation rate: No data available

Upper/lower flammability or explosive limits: No data available

Vapour density: No data available

Vapour pressure: No data available

Relative density: 1.15 g/cm3

Solubility in water: insoluble

Solubility in oil: No data available

Partition coefficient (n-octanol/water): No data available

Auto-ignition temperature: No data available

Decomposition temperature: No data available

Viscosity: No data available

Explosive properties: No data available

Oxidizing properties: No data available

Solid/gas flammability: No data available

Other information

Substance Groups relevant properties No data available

Miscibility: No data available

Fat Solubility: No data available

Conductivity: No data available

10. Stability and reactivity

Reactivity

Stable under normal conditions

Chemical stability

Data not available.

Possibility of hazardous reactions

None.

Conditions to avoid

Stable under normal conditions.

Incompatible materials

None in particular.

Hazardous decomposition products

None.

11. Toxicological information

Information on toxicological effects

Likely routes of exposure:

Skin contact, skin absorption, eye contact, inhalation and ingestion.

Toxicological Information of the Preparation

a) acute toxicity Not classified

	Based on available data, the classification criteria are not met
b) skin corrosion/irritation	The product is classified: Skin irritation, Category 2(H315)
c) serious eye damage/irritation	The product is classified: Serious eye damage, Category 1(H318)
d) respiratory or skin sensitisation	The product is classified: Skin Sensitization, Category 1(H317)
e) germ cell mutagenicity	Not classified
	Based on available data, the classification criteria are not met
f) carcinogenicity	Not classified
	Based on available data, the classification criteria are not met
g) reproductive toxicity	Not classified
	Based on available data, the classification criteria are not met
h) STOT-single exposure	Not classified
	Based on available data, the classification criteria are not met
i) STOT-repeated exposure	Not classified
	Based on available data, the classification criteria are not met
j) aspiration hazard	Not classified
	Based on available data, the classification criteria are not met

Toxicological information on main components of the mixture:

bis-[4-(2,3-epoxipropoxi)phenyl] propane	a) acute toxicity	LD50 Skin Rabbit = 20 mg/kg
		LD50 Oral Rat = 11300 µL/kg
formaldehyde, polymer with 2-(chloromethyl)oxirane and phenol;	a) acute toxicity	LD50 Oral Rat > 5000 mg/kg
		LD50 Skin Rat > 2000 mg/kg
	i) STOT-repeated exposure	NOAEL Oral = 250 mg/kg
1,4-bis(2,3-epoxypropoxy)butane; butanedioldiglycidyl ether	a) acute toxicity	LD50 Oral Rat = 1134 mg/kg

Substance(s) listed on the IARC Monographs:

bis-[4-(2,3-epoxipropoxi)phenyl]propane	Group 3

Substance(s) listed as OSHA Carcinogen(s):

None

Substance(s) listed as NIOSH Carcinogen(s):

None

Substance(s) listed on the NTP report on Carcinogens:

None

12. Ecological information

Ecotoxicity

Adopt good working practices, so that the product is not released into the environment.

List of Eco-Toxicological properties of the product

The product is classified: Acute (short-term) aquatic hazard - Category 2(H401), Chronic (long-term) aquatic hazard - Category 2(H411)

List of Eco-Toxicological properties of the components

Component	Ident. Numb.	Ecotox Data
bis-[4-(2,3-epoxipropoxi)phenyl]propane	CAS: 1675-54-3, 25085-99-8 -	a) Aquatic acute toxicity : LC50 Fish = 2 mg/L 96h

	EINECS: 216-823-5 - INDEX: 603-073-00-2	
		a) Aquatic acute toxicity : EC50 Daphnia = 1.8 mg/L 48h
formaldehyde, polymer with 2-(chloromethyl)oxirane and phenol;	CAS: 9003-36-5 - EINECS: 701-263-0	a) Aquatic acute toxicity : LC50 Fish = 5.7 mg/L 96h
		a) Aquatic acute toxicity : EC50 Daphnia = 2.55 mg/L 48h
		a) Aquatic acute toxicity : EC50 Algae = 1.8 mg/L 72h

Persistence and degradability

N.A.

Bioaccumulative potential

N.A.

Mobility in soil

N.A.

Other adverse effects

N.A.

13. Disposal considerations

Safe handling and methods for disposal

The generation of waste should be avoided or minimized wherever possible. Recover if possible.

Methods of disposal:

Disposal of this product, solutions, packaging and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor.

Do not dispose of waste into sewers.

Disposal considerations:

Do not allow to enter drains or watercourses.

Dispose of product according to all federal, state and local applicable regulations.

If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned.

Dispose of containers contaminated by the product in accordance with local or national legal provisions. For further information, contact your local waste authority.

Special precautions:

This material and its container must be disposed of in a safe way. Care should be taken when handling untreated empty containers.

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Empty containers or liners may retain some product residues. Do not re-use empty containers.

14. Transport information

UN number

TDG-UN number: UN3082

ADR-UN number: 3082

DOT-UN Number: UN3082

IATA-Un number: 3082

IMDG-Un number: 3082

UN proper shipping name

TDG-Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resins)

ADR-Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resins)

DOT-Proper Shipping Name: Environmentally hazardous substance, liquid, n.o.s. (epoxy resins)

IATA-Technical name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resins)

IMDG-Technical name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resins)

Transport hazard class(es)

TDG-Class: 9

ADR-Class: 9

DOT-Hazard Class: 9

IATA-Class: 9

IMDG-Class: 9

Packing group

TDG-Packing Group: III

ADR-Packing Group: III

DOT Packing Group: III

IATA-Packing group: III

IMDG-Packing group: III

Environmental hazards

Marine pollutant: Yes

Environmental Pollutant: Not Applicable

DOT-RQ: No

Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code)

Not Applicable

Special precautions in connection with transport or conveyance

TDG:

TDG Special provisions: 16, 99

Department of Transportation (DOT):

DOT-Special Provision(s): 8, 146, 173, 335, IB3, T4, TP1, TP29

DOT-Label(s): 9

DOT-Symbol: N/A

DOT-Cargo Aircraft: N/A

DOT-Passenger Aircraft: N/A

DOT-Bulk: N/A

DOT-Non-Bulk: N/A

DOT-Limited Quantity threshold: 5 L

Road and Rail (ADR-RID) :

ADR exempt: No

ADR-Label: 9

ADR-Hazard identification number: 90

ADR-Transport category (Tunnel restriction code): 3 (-)

Air (IATA) :

IATA-Passenger Aircraft: 964

IATA-Cargo Aircraft: 964

IATA-Label: 9

IATA-Subsidiary hazards: -

IATA-Erg: 9L

IATA-Special Provisioning: A97 A158 A197

Sea (IMDG) :

IMDG-Stowage Code: Category A

IMDG-Stowage Note: -

IMDG-Subsidiary hazards: -

IMDG-Special Provisioning: 274 335 969

IMDG-EMS: F-A, S-F

---

15. Regulatory information

Canada - Federal regulations

DSL - Domestic Substances List

All the substances are listed in the DSL.

NDSL - Non Domestic Substances List

This product complies with NDSL inventory

NPRI - National Pollutant Release Inventory

NPRI (National Pollutant Release Inventory) - List of substances listed.

No substances listed

USA - Federal regulations

TSCA - Toxic Substances Control Act

All the components are listed on the TSCA inventory

TSCA listed substances:

bis-[4-(2,3-epoxipropoxi)phenyl]propane	is listed in TSCA	Section 8b
formaldehyde, polymer with 2-	is listed in TSCA	Section 8b

(chloromethyl)oxirane and phenol;

1,4-bis(2,3-epoxypropoxy)butane; is listed in TSCA Section 8b
butanedioldiglycidyl ether

SARA - Superfund Amendments and Reauthorization Act

Section 302 - Extremely Hazardous Substances:

No substances listed

Section 304 - Hazardous substances:

No substances listed

Section 313 - Toxic chemical list:

No substances listed

CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act

Substance(s) listed under CERCLA:

No substances listed

CAA - Clean Air Act

CAA listed substances:

No substances listed

CWA - Clean Water Act

CWA listed substances:

No substances listed

USA - State specific regulations

California Proposition 65

Substance(s) listed under California Proposition 65:

No substances listed

Massachusetts Right to know

Substance(s) listed under Massachusetts Right to know:

No substances listed

Pennsylvania Right to know

Substance(s) listed under Pennsylvania Right to know:

No substances listed

New Jersey Right to know

Substance(s) listed under New Jersey Right to know:

No substances listed

---

16. Other information

Safety Data Sheet dated: 1/22/2025 - version 6

Reasonable care has been taken in the preparation of this information, but the manufacturer makes no warranty of merchantability or any other warranty, expressed or implied, with respect to this information. The manufacturer makes no representations and assumes no liability for any direct, incidental or consequential damages resulting from its use. The information herein is presented in good faith and believed to be accurate as of the effective date given. It is the buyer's responsibility to ensure that its activities comply with Federal, State or provincial, and local laws.

This document was prepared by a competent person who has received appropriate training.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This SDS cancels and replaces any preceding release.

Code	Description
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Code	Hazard class and hazard category	Description

A.1/4/Dermal	Acute Tox. 4	Acute toxicity (dermal), Category 4
A.1/4/Inhal	Acute Tox. 4	Acute toxicity (inhalation), Category 4
A.1/4/Oral	Acute Tox. 4	Acute toxicity (oral), Category 4
A.2/2	Skin Irrit. 2	Skin irritation, Category 2
A.3/1	Eye Dam. 1	Serious eye damage, Category 1
A.3/2A	Eye Irrit. 2A	Eye irritation, Category 2A
A.4.2/1	Skin Sens. 1	Skin Sensitization, Category 1
CAN-HAE/A2	Aquatic Acute 2	Acute (short-term) aquatic hazard - Category 2
CAN-HAE/C2	Aquatic Chronic 2	Chronic (long-term) aquatic hazard - Category 2
CAN-HAE/C3	Aquatic Chronic 3	Chronic (long-term) aquatic hazard - Category 3

Legend to abbreviations and acronyms used in the safety data sheet:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
RID: Regulation Concerning the International Transport of Dangerous Goods by Rail.
IMDG: International Maritime Code for Dangerous Goods.
IATA: International Air Transport Association.
IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO: International Civil Aviation Organization.
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO).
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
CLP: Classification, Labeling, Packaging.
EINECS: European Inventory of Existing Commercial Chemical Substances.
INCI: International Nomenclature of Cosmetic Ingredients.
CAS: Chemical Abstracts Service (division of the American Chemical Society).
GefStoffVO: Ordinance on Hazardous Substances, Germany.
LC50: Lethal concentration, for 50 percent of test population.
LD50: Lethal dose, for 50 percent of test population.
DNEL: Derived No Effect Level.
PNEC: Predicted No Effect Concentration.
TLV: Threshold Limiting Value.
TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).
STEL: Short Term Exposure limit.
STOT: Specific Target Organ Toxicity.
WGK: German Water Hazard Class.
KSt: Explosion coefficient.

Paragraphs modified from the previous revision:

- 2. HAZARDS IDENTIFICATION
- 3. COMPOSITION/INFORMATION ON INGREDIENTS
- 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
- 9. PHYSICAL AND CHEMICAL PROPERTIES
- 11. TOXICOLOGICAL INFORMATION
- 12. ECOLOGICAL INFORMATION
- 14. TRANSPORT INFORMATION
- 15. REGULATORY INFORMATION
- 16. OTHER INFORMATION