

# SAFETY DATA SHEET

## RCF Saturant-Adhesive Epoxy

Version 0.0

Revision Date 02/09/2023

### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : RCF Saturant-Adhesive Epoxy  
Product code : RCF-EPXA

#### Manufacturer or supplier's details

Company : RHINO PRODUCTS USA, INC.  
Address : 8383 RILEY STREET  
ZEELAND, MI 49464  
Telephone : 1 888 684 3889  
E-mail : info@rhinocarbonfiber.com

Recommended use : Epoxy resin  
Restrictions on use : For industrial use only.

### SECTION 2. HAZARDS IDENTIFICATION


#### Emergency Overview

Appearance	liquid
Color	clear
Odor	characteristic

#### GHS Classification

Skin irritation : Category 2  
Eye irritation : Category 2A  
Skin sensitization : Category 1  
Specific target organ toxicity - repeated exposure : Category 2 (Kidney)

#### GHS label elements

Hazard pictograms : 

Signal Word : Warning

#### Hazard Statements:

H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye

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irritation. H373 May cause damage to organs (Kidney) through prolonged or repeated exposure.

**Precautionary Statements:**

**Prevention:** P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ eye protection/ face protection.

**Response:** P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P314 Get medical advice/ attention if you feel unwell. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.

**Disposal:** P501 Dispose of contents/ container to an approved waste disposal plant.

**Potential Health Effects**

**Carcinogenicity:**

**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

**Hazardous ingredients**

Chemical name	CAS-No.	Concentration [%]
Epoxy resin	25085-99-8	90 - 100
ethylene glycol	107-21-1	5 - 10
benzyl alcohol	100-51-6	1 - 5

Actual concentration is withheld as a trade secret

### SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.  
Get medical attention immediately if irritation develops and persists.  
Remove contaminated clothing and shoes.  
Wash contaminated clothing before reuse.

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|------------------------|---|
| In case of eye contact | : Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.  |
| If swallowed           | : Do NOT induce vomiting.<br>If victim is fully conscious, give a cupful of water.<br>Never give anything by mouth to an unconscious person.<br>Obtain medical attention. |
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**SECTION 5. FIRE-FIGHTING MEASURES**

- |  |   |
|--|---|
| Suitable extinguishing media                   | : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.                                |
| Specific extinguishing methods                 | :   |
| Further information                            | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Special protective equipment for fire-fighters | : In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.       |
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**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- |   |  |
|---|--|
| Personal precautions, protective equipment and emergency procedures | : Refer to protective measures listed in sections 7 and 8.   |
| Environmental precautions   | : Prevent product from entering drains.<br>Do not flush into surface water or sanitary sewer system. |
| Methods and materials for containment and cleaning up               | : Soak up with inert absorbent material.<br>Shovel into suitable container for disposal.             |
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**SECTION 7. HANDLING AND STORAGE**

- |                             |   |
|-----------------------------|---|
| Technical measures          | : Not applicable  |
| Advice on safe handling     | : No special precautions required.                        |
| Conditions for safe storage | : Keep in a dry, cool place.                              |
| Materials to avoid          | : No special restrictions on storage with other products. |
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#### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

##### Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethylene glycol	107-21-1	C	50 ppm 125 mg/m <sup>3</sup>	OSHA P0
		C	100 mg/m <sup>3</sup>	ACGIH
		C (Vapor)	40 ppm 100 mg/m <sup>3</sup>	CAL PEL
		TWA (Vapor)	25 ppm	ACGIH
		STEL (Vapor)	50 ppm	ACGIH
		STEL (Inhalable fraction, Aerosol only)	10 mg/m <sup>3</sup>	ACGIH

##### Personal protective equipment

- Respiratory protection : No personal respiratory protective equipment normally required.
- Hand protection  
Material : Nitrile rubber
- Eye protection : Safety glasses
- Skin and body protection : Remove and wash contaminated clothing before re-use.
- Protective measures : Avoid contact with skin.
- Hygiene measures : Avoid contact with skin, eyes and clothing.

#### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Color : clear
- Odor : characteristic
- Odor Threshold : no data available
- pH : Not applicable
- Melting point/freezing point : is not determined
- Boiling point/boiling range : is not determined

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Flash point	: Not applicable
Evaporation rate	: is not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Vapor pressure	: is not determined
Density	: 1.149 g/cm <sup>3</sup>
Solubility(ies)	
Water solubility	: is not determined
Partition coefficient: n-octanol/water	: no data available
Autoignition temperature	: is not determined
Viscosity	
Viscosity, kinematic	: is not determined
VOC, less water, in g/l	: 0

#### SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
Conditions to avoid	: Not applicable
Hazardous decomposition products	: Stable under normal conditions.

#### SECTION 11. TOXICOLOGICAL INFORMATION

##### Acute toxicity

###### Product:

Acute oral toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	: Acute toxicity estimate : > 200 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method

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**Components:****ethylene glycol:**

Acute oral toxicity : LD50 Oral Rat: 4,000 mg/kg

**benzyl alcohol:**

Acute oral toxicity : LD50 Oral Rat: 1,230 mg/kg

Acute dermal toxicity : LD50 Dermal Rabbit: 2,000 mg/kg

**Skin corrosion/irritation**

No data available

**Serious eye damage/eye irritation**

No data available

**Respiratory or skin sensitization**

No data available

**Germ cell mutagenicity**

No data available

**Carcinogenicity**

No data available

**Reproductive toxicity**

No data available

**STOT-single exposure**

No data available

**STOT-repeated exposure**

No data available

**Aspiration toxicity**

No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:****benzyl alcohol :**Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 10 mg/l  
Exposure time: 96 h

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Test Method: static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia): 23 mg/l  
Exposure time: 48 h  
Test Method: static test

Toxicity to algae : EC50 (Chlorella vulgaris (Fresh water algae)): 35 mg/l  
Exposure time: 3 h  
Test Type: flow-through test

#### Persistence and degradability

No data available

#### Bioaccumulative potential

#### Mobility in soil

No data available

#### Other adverse effects

No data available

### SECTION 13. DISPOSAL CONSIDERATIONS

#### Disposal methods

Waste from residues : To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

### SECTION 14. TRANSPORT INFORMATION

#### International Regulations

##### IATA-DGR

UN/ID No. : UN 3082  
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s. (EPOXY RESIN)  
Class : 9  
Packing group : III  
Labels : Miscellaneous  
Packing instruction (cargo aircraft) : 964  
Packing instruction (passenger aircraft) : 964  
Remarks : PACKAGES <5 L NOT REGULATED, IATA 4.4, SP A197

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**IMDG-Code**

UN number : UN 3082  
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(EPOXY RESIN)  
Class : 9  
Packing group : III  
Labels : 9  
EmS Code : F-A, S-F  
Marine pollutant : yes  
Remarks : PACKAGES <5 L NOT REGULATED, IMDG 3.3 SP 969

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

Not regulated as a dangerous good

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION**

**SARA 311/312 Hazards** : Respiratory or skin sensitization  
Specific target organ toxicity (single or repeated exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation

**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

ethylene glycol 107-21-1

**Clean Air Act**

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

ethylene glycol 107-21-1



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**US State Regulations**

**California Prop 65**                      Please contact Supplier for more information.

**The ingredients of this product are reported in the following inventories:**

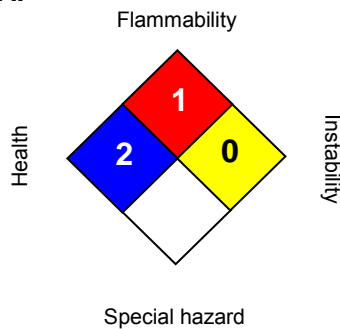
- TSCA**                                      All substances listed as active on the TSCA inventory
  - DSL**                                        All components of this product are on the Canadian DSL
  - ENCS**                                    On the inventory, or in compliance with the inventory
  - KECI**                                    On the inventory, or in compliance with the inventory
  - PICCS**                                  On the inventory, or in compliance with the inventory
  - IECSC**                                 On the inventory, or in compliance with the inventory
  - TECI**                                    On the inventory, or in compliance with the inventory
- Inventories Legend** TSCA (USA), DSL (Canada), REACH(Europe), AIIIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

**SECTION 16. OTHER INFORMATION**

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

**Further information**

**NFPA:**



**HMIS III:**

<b>HEALTH</b>	<b>2*</b>
<b>FLAMMABILITY</b>	<b>1</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 =Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

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The information contained herein is, to the best of our knowledge and belief, accurate and current as of the date of this SDS. However, since the conditions of handling and use are beyond our control, we make no guarantee of results and assume no liability for damages incurred by use of this material. All chemicals may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist. Final determination of suitability of the chemical is the sole responsibility of the user. No representation or warranties, either expressed or implied, as to its correctness or completeness, or as of merchantability, fitness for a particular purpose, or any other nature are made hereunder with respect to the information contained herein or the chemical to which the information refers or as to the results or reliance of this product. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.